

# HD STEEL DOOR SERIES

**Strength** Superior rust inhibition and polyurethane foam core.

**Durability** Top quality 24-gauge galvanized construction offers superior durability and tested performance.

**Security** Solid reinforcements ensure that hardware is mounted securely on wood-edge or steel-edge doors.

**High Profile** Steel Pro® and Steel Mark® doors feature high definition panels in a wide variety of panel designs.

**Construction** Steel Mark series carry an option of Wood-Edge or Steel-Edge door construction. The Steel Pro series features Wood-Edge door construction.

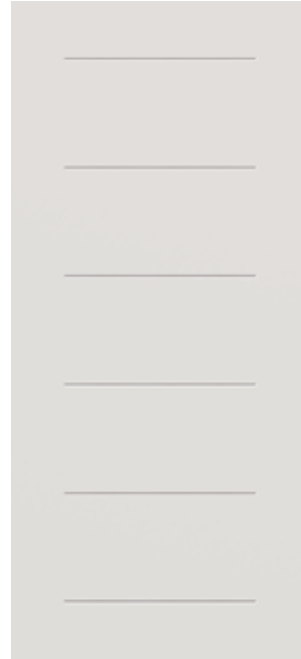
**Fire Ratings** 20-minute fire rating options are available on select Steel Mark doors.



Steel Pro® Construction Series



Steel Mark® HD Builder Series



Steel Mark® HD Plus Series



Steel Pro Construction series features 25-gauge steel, wood-edge construction with 13/16" wood stiles and a polyurethane foam core.

Steel Mark HD Builder and Steel Mark HD Plus features 24-gauge steel and offers either steel-edge or wood-edge construction. All Steel Mark doors feature polyurethane foam cores for superior thermal performance. Wood-edge doors use 1 1/8" wood stiles.

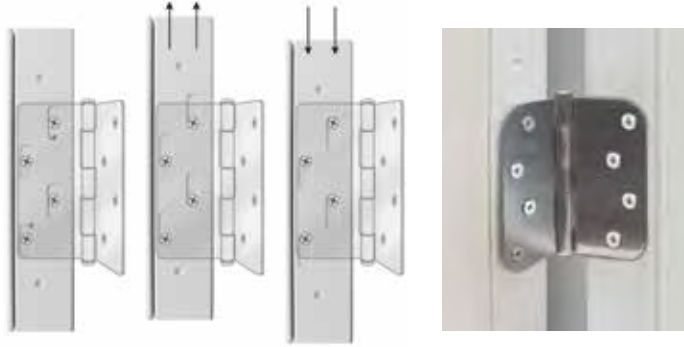


Steel Mark® Wood-Edge and Steel-Edge construction.



*Providing a portfolio of products ensuring the right HD Steel door for your project. The polyurethane foam core offers superior thermal performance and added door strength. Beautiful, strong, secure.*

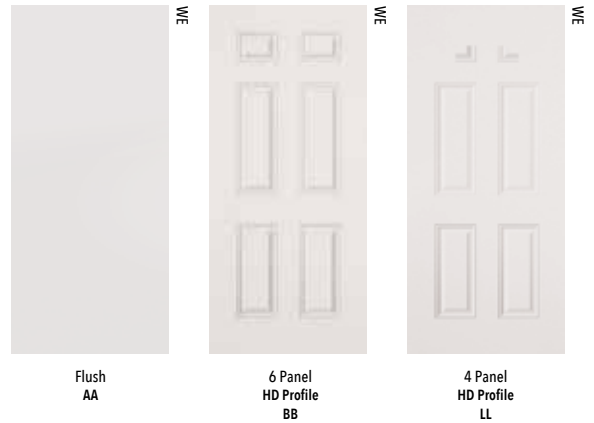
## Steel Pro® Construction Series 6'8"



### Adjustable Hinge Prep for Steel-Edge Doors

Adjusting the door during normal pre-hanging and installation should not be necessary; as the door leaves the factory with the hinge reinforcements pre-set at correct locations.

During the lifetime of the door it may become necessary to adjust the door due to the normal settling of the house. Having a door with an adjusting hinge feature is perfect for this situation.



HD Profile

Details Profile

Craftsman Profile

Urban Profile

Euroline Profile

## Steel Doors

Features & Benefits	Steel Pro® Construction Series	Steel Mark® HD Builder Series		Steel Mark® HD Plus Entry Series	
	Wood-Edge	Wood-Edge	Steel-Edge	Wood-Edge	Steel-Edge
Top Quality 24-Gauge Galvanized Construction	-	•	•	•	•
Primed Surfaces	•	•	•	-	-
Prefinished White Polytex Surface	-	-	-	•	•
Wood-Edge Construction	•	•	-	•	-
Wood-Edge Construction Featuring Wider Stiles	-	•	-	•	-
Steel-Edge Construction	-	-	•	-	•
12" Wood Lock-Block Reinforcement	•	•	•	•	•
24" Wood Lock-Block Reinforcement**	-	•	•	•	•
Polyurethane Foam Core	•	•	•	•	•
20-Minute Fire Rating Available	-	•	•	•	•
High Definition Panel Profiles	•	•	•	•	•
Adjustable Hinge Prep	-	-	•	-	•
Warranty	5 years	10 years		20 years	

\*\*Standard on 8' doors.

# Steel Mark® HD Builder & Steel Mark® HD Plus Series 6'8" & 8'0"

						
Flush AA	6 Panel HD Profile BB	4 Panel HD Profile LL	2 Panel Square Details Profile CS	2 Panel Square HD Profile CH	2 Panel Camber Details Profile CC	2 Panel Camber Plank Details Profile KS
						
2 Panel 3/4 Top HD Profile TT	3 Panel Arch HD Profile QQ	3 Panel HD Profile QS	3 Panel Craftsman Craftsman Profile F2	Flush SS	2 Panel Reverse HD Profile SR	Euroline 6 E6
						
3 Panel Urban QM	4 Panel Urban LM	4 Panel True Urban LU	4 Panel True Urban 23" x 49" Cut Out LU	3 Panel Craftsman Urban FM	3/4 Urban 9" x 49" Cut Out SJ	Craftsman Urban 9" x 15 1/2" Cut Out SK
						
8' Flush AA	8' 6 Panel HD Profile BB	8' 2 Panel 3/4 Open HD Profile TT	8' Flush SS	8' Euroline 6 E6	8' Euroline 8 E8	8' 4 Panel Urban 23" x 13" Cut Out JJ
						
8' 4 Panel Urban 23" x 65" Cut Out JJ						

GD Garden door sizes available.  
 F Fire rated options available.  
 WE Wood-edge  
 SE Steel-edge